

Work Order ID 56693-1

March 4, 2010 12:42:03 PM

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Item ID: D3695-041

Revision ID:

Item Name: Slider Assembly

Start Date: 3/05/10 Start Qty: 4.00

Required Date: 3/12/10 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

QC:

Date: 10-3-04 Tooling:

Date: SPC (Y/N):

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3695

Rev C

100



Small Fab

Small Fab

Small Fab

Memo

1- install heli-coil as per dwg D3695 12- install D3695-3 and spring plug as per dwg D3695

0.00

0.00

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

120



Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

0.00

=> m.k 10/03/11

(2)

8/03/11

\*

(+2)

10-3-11 sf (2v)



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Item ID: D3695-041

Accept

Revision ID:

Item Name: Slider Assembly

Start Date: 3/05/10 Start Qty: 4.00

Required Date: 3/12/10 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Setup Start

Stop

Run Start

Stop

Sequence ID/  
Work Center ID

130



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/  
Run Hours

0.00

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

10/03/10

MK

10-3-11





# Picklist Print

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Work Order ID: 56693

Parent Item: D3695-041

Parent Item Name: Slider Assembly

Comments: IPP Rev:A new issue 08-03-27 DD verified by:ec  
IPP Rev:B 09-01-13 revC as per dwg DD verified by:ec

Start Date: 3/05/10

Required Date: 3/12/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3695-1		Manufactured	No				Each	4.0000	4.0000			

Slider

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST255

55836

4

4

Each

2.0000

4.0000

D3695-3

Manufactured

No

Stopper

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST255

54823

2

2

Each

7.0000

4.0000

D3801-1

Manufactured

No

Hand Retractable Spring Plunger

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

40736

44537

7

6

1

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Shop Packet Print

Page 15

10/03/09

m-k

~~2X~~  
~~4X~~  
4X

m-k 10/03/09

~~2X~~

m-k 10/03/09

~~4X~~



# Picklist Print

Page 1 **2**

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Work Order ID: 56693



Parent Item: D3695-041

Parent Item Name: Slider Assembly

Start Date: 3/05/10

Required Date: 3/12/10

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A new issue 08-03-27 DD verified by:ec  
IPP Rev:B 09-01-13 revC as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21209-F120		Purchased	No				Each	118.0000	16.0000			



HELI COIL

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	118	

107823  
114037 ✓

MS21209-F625

Purchased

No



Heli-Coil

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	89	

108138 ✓

MS24693-C276

Purchased

No



Screw

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	136	

113845 100  
8170 2  
9599 34

M113928

Shop Packet Print

16 m-l 10/03/09

4X m-l 10/03/09

10/03/09  
16X m-l

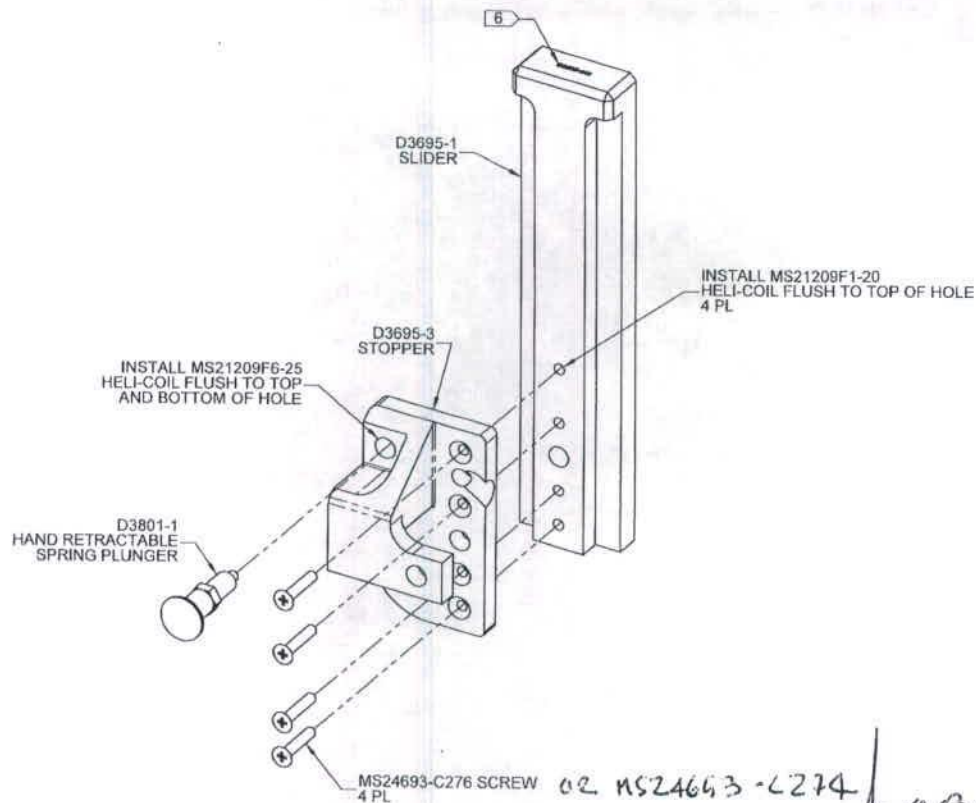
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**D3695-041 SLIDER ASSEMBLY**

**D3695-041 NOTES:**

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3695-041" USING FINE POINT PERMANENT INK MARKER LOCATED APPROXIMATELY AS SHOWN
- 7) WEIGHT: D3695-041 = 0.64 lbs

ITEM	QTY	P/N	DESCRIPTION
1	X	D3695-041	SLIDER ASSEMBLY
11	1	D3695-1	SLIDER
12	1	D3695-3	STOPPER
15	1	D3801-1	HAND RETRACTABLE SPRING PLUNGER
21	4	MS21209F1-20	HELI-COIL, SCREW LOCKING (RED)
22	1	MS21209F6-25	HELI-COIL, SCREW LOCKING (RED)
23	4	MS24693-C276	SCREW

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36683  
BY 10-3-04

**RELEASED**  
09/02/05 NTP

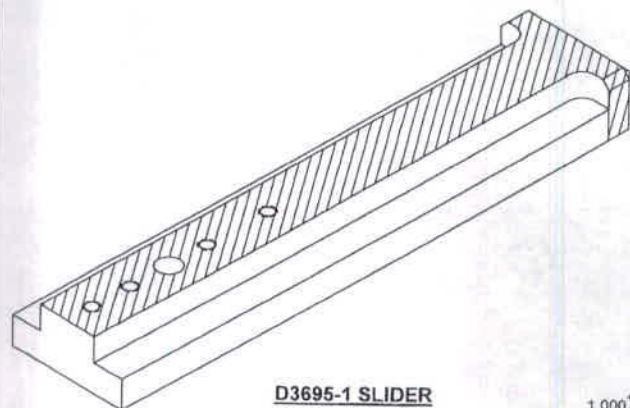
C	UPDATED BOM TO CURRENT STANDARDS. REVISED ITEM 12 (ZN D3-1): DIMS 1.83 AND 1.075 <sup>±.001</sup> WERE 1.81 AND 1.063 <sup>±.001</sup> (ZN B6-3 AND C4-3). REASON: COMPENSATE FOR PAINT THICKNESS AND ELIMINATE RATTLE UPON ASSEMBLY.	MB	08.11.04
B	P/N D3808-1 WAS WIP-510 (ZN C7-1 AND D3-1) - REASON: PURCHASED PARTS NOW PROCURED THROUGH D3801 SPEC CONTROL DRAWING	MB	08.06.26
A	NEW ISSUE	MB	08.03.14
REV.	DESCRIPTION	BY	DATE
DESIGN	1		
DRAWN	5		
CHECKED	PH		
MFG. APPR.	SH		
APPROVED			
DE APPR.			
DATE	08.11.04		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

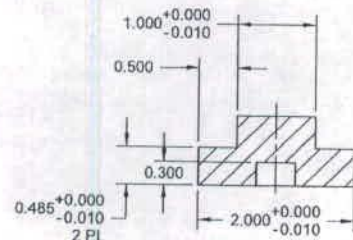
DRAWING NO. **D3695** REV. C  
TITLE **SLIDER ASSEMBLY** SCALE NTS

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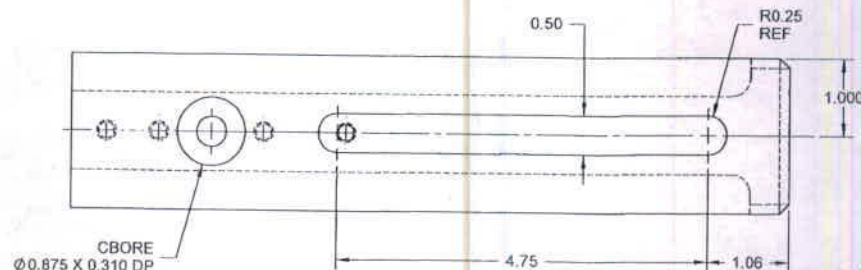
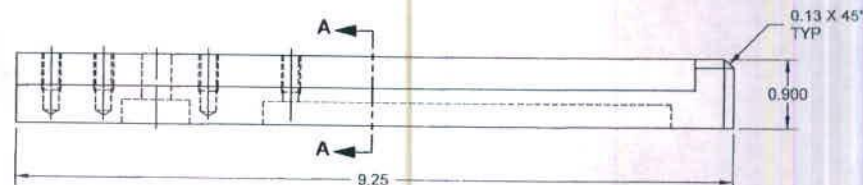
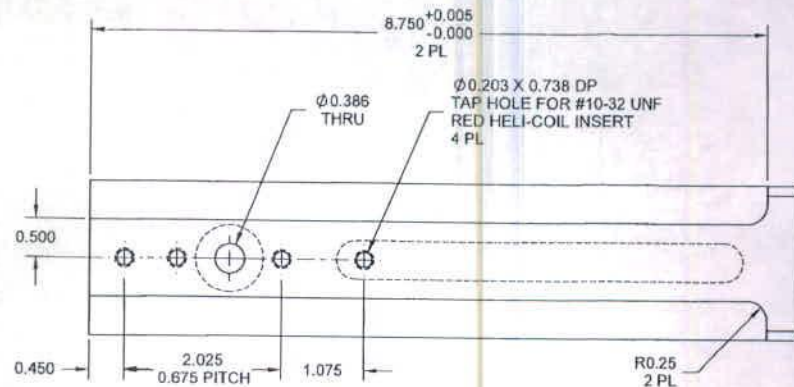




**D3695-1 SLIDER**



**SECTION A-A**



**D3695-1 NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/-T6510/-T6511/-T62) BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART  
QSI 005 4.3 - MASK ALL HOLES AND UNHATCHED AREAS
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.43lbs

DESIGN	
DRAWN	
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	08.11.04

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.  
**D3695**  
REV. C  
SHEET 2 OF 3  
TITLE  
**SLIDER ASSEMBLY**  
SCALE  
NTS

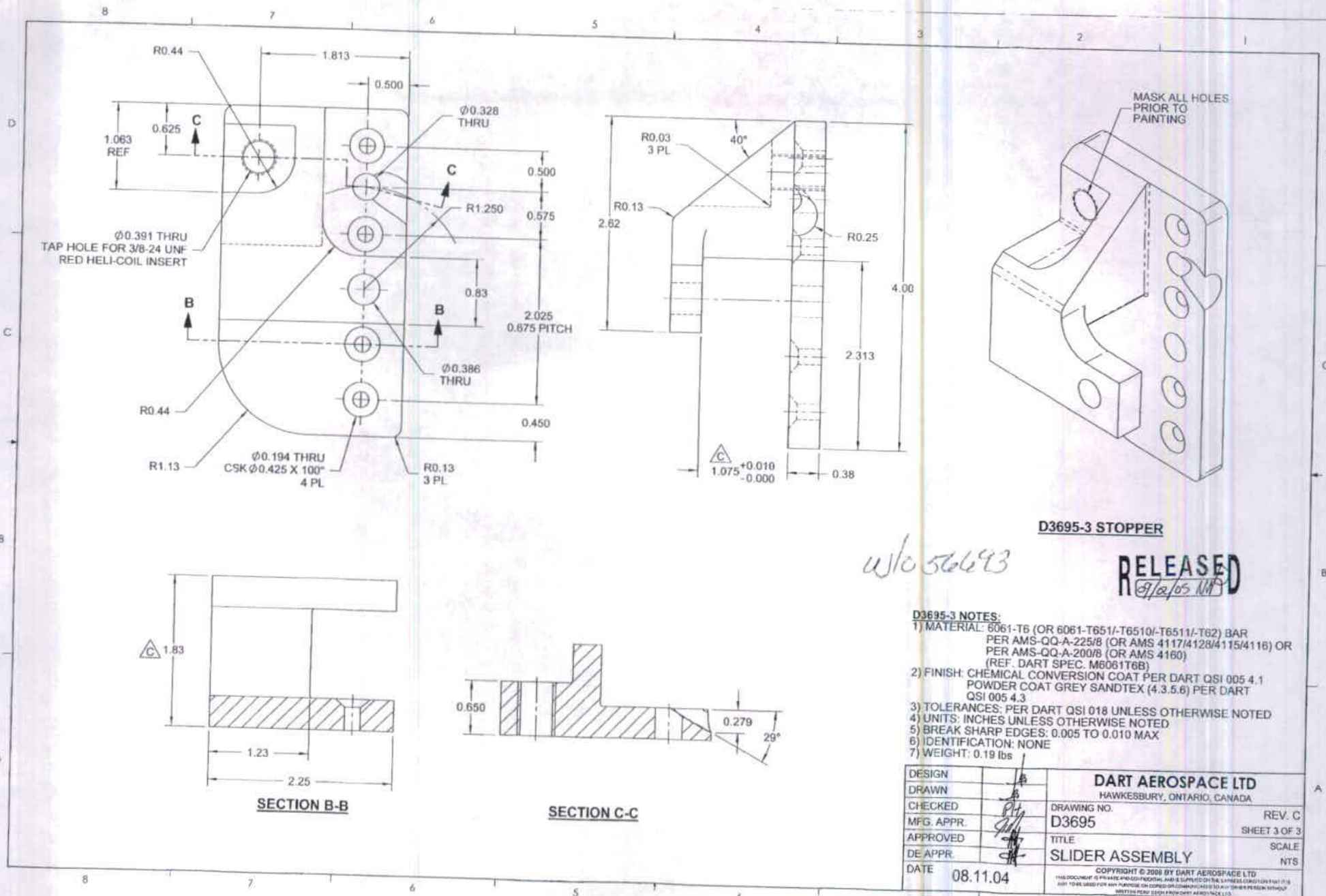
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**RELEASED**  
9/16/05

WLC 56693







**D3695-3 STOPPER**

**RELEASED**  
9/2/05 NTP

*w/c 56693*

